

2 Flute Regular Length Carbide End Mills

2 Flute Regular Length Carbide End Mill Sets

A general purpose carbide end mill with maximum chip clearance added.

For: End milling Slotting Sinking **On**: Variety of Steels, Cast Iron Non-Ferrous metals, Plastics, Abrasive type materials



STOCK

Ready to Ship.



Cutting Dia.	Shank Dia.	Flute Length	Overall Length	Bright A.C.T. No.	FLYER Special	TIAIN A.C.T. No.	FLYER Special
1/32	1/8	1/8	1-1/2	240471	\$8.48	305446	\$9.84
1/16	1/8	3/16	1-1/2	233008	\$5.62	268503	\$6.83
3/32	1/8	5/16	1-1/2	257085	\$5.62	280916	\$6.98
1/8	1/8	1/2	1-1/2	133674	\$5.62	210556	\$6.98
5/32	3/16	9/16	2	257089	\$8.09	290056	\$9.84
3/16	3/16	5/8	2	168057	\$8.09	228927	\$9.09
7/32	1/4	5/8	2-1/2	305249	\$10.62	305260	\$14.18
1/4	1/4	3/4	2-1/2	163082	\$10.23	250629	\$9.89
9/32	5/16	3/4	2-1/2	305250	\$12.20	305261	\$17.52
5/16	5/16	13/16	2-1/2	145391	\$11.89	305262	\$17.21
11/32	3/8	7/8	2-1/2	305251	\$17.58	305263	\$22.89
3/8	3/8	1	2-1/2	170392	\$16.03	259955	\$18.64
13/32	7/16	1	2-3/4	305252	\$24.55	305268	\$31.14
7/16	7/16	1	2-3/4	245814	\$21.98	305269	\$28.56
1/2	1/2	1	3	138230	\$26.37	242754	\$29.60
9/16	9/16	1-1/8	3-1/2	223243	\$35.96	305270	\$45.46
5/8	5/8	1-1/4	3-1/2	147685	\$44.11	253369	\$53.62
11/16	3/4	1-3/8	4	195770	\$67.26	305271	\$78.52
3/4	3/4	1-1/2	4	170393	\$64.62	305272	\$75.88
7/8	7/8	1-1/2	4	195370	\$110.13	305273	\$126.69
1	1	1-1/2	4	305253	\$119.68	305274	\$136.24

Cometa

NOVAMET® 900 Coolant

Excellent material compatibility on steel, yellow metals, aluminum alloys and magnesium.

- Robust biostability
- Low consumption combined with high wash activity
- Excellent corrosion protection
- Excellent foam behavior
- Extended sump life

Most advanced formulation without chlorine, sulphur or phosphorus based additives. Boron free.

Model No.	Size	A.C.T. No.	FLYER SPECIAL
42.875.13 Pail	20kg Pail	219462	\$194.76



Oemeta

For: End milling Slotting Sinking On: Variety of Steels, Cast Iron Non-Ferrous metals, Plastics, Abrasive type materials



Style	Range	Piece per Set	A.C.T. No.	FLYER Special
BRIGHT	1/4", 5/16", 3/8", 1/2", 5/8", 3/4"	6	237360	\$173.26
TiAIN Coated	3/16", 1/4", 5/16", 3/8", 1/2"	5	305275	\$84.42

237360

2 Flute Long Length Carbide End Mills

Long Length End mills combine added flute and overall length for greater reach when deep slotting or milling. These end mills have the capability to mill much thicker material in a single pass, thereby eliminating the interrupted cut that may be present with regular length end mills.



MICROGRAIN CARBIDE	BRIGHT	TIALN	\square	REG Length	30°
Inch					

Ready to Ship.

Cutting Dia.	Shank Dia.	Flute Length	Overall Length	Bright A.C.T. No.	FLYER Special	TIAIN A.C.T. No.	FLYER SPECIAL
1/8	1/8	3/4	2-1/4	251783	\$9.87	224635	\$11.99
3/16	3/16	3/4	2-1/4	249265	\$11.32	228789	\$13.47
1/4	1/4	1-1/8	3	235014	\$14.50	305290	\$18.85
5/16	5/16	1-1/8	3	230142	\$17.82	263707	\$21.21
3/8	3/8	1-1/8	3	305283	\$22.63	259956	\$26.93
7/16	7/16	2	4	305284	\$36.27	305291	\$43.17
1/2	1/2	2	4	305285	\$41.32	259957	\$49.17
5/8	5/8	2-1/4	5	271343	\$76.95	305292	\$91.57
3/4	3/4	2-1/4	5	305286	\$100.17	305293	\$119.20
1	1	2-1/4	5	305287	\$200.80	305294	\$238.95



SERVING WESTERN CANADA FOR 57 YEARS 100% CANADIAN OWNED





Cuttin Dia. 1/32 1/16

> 3/32 1/8

> 5/32 3/16

> 7/32

1/4

9/32

5/16

11/32

3/8 13/32

7/16

1/2

9/16

5/8

11/16

3/4

7/8

1

5/8

3/4

3/4

7/8

1

Carbide End Mills

N STOCK

242023

305281

249648

233744

235911

\$44.11 \$67.26

\$64.62

\$110.13

\$119.68

\$53.62

\$78.52

\$75.88

\$126.69

\$136.24

Ready to Ship.



4 Flute Regular Length Carbide End Mills

The industry standard. Wear resistance and minimal deflection for excellent size control.

For: Slotting, Production milling, Profiling **On**: Variety of Steels

MICROGRAIN CARBIDE B	RIGHT TIALN	REG Length	30"
Inch			

ıg	Shank Dia.	Flute Length	Overall Length	Bright A.C.T. No.	FLYER Special	TIAIN A.C.T. No.	FLYER Special
2	1/8	1/8	1-1/2	245926	\$8.48	305448	\$9.84
	1/8	3/16	1-1/2	305254	\$5.62	228788	\$5.62
2	1/8	5/16	1-1/2	236511	\$5.62	247776	\$6.98
	1/8	1/2	1-1/2	161359	\$5.62	222527	\$6.98
2	3/16	9/16	2	166108	\$8.09	252488	\$9.84
;	3/16	5/8	2	166109	\$8.09	214810	\$9.84
2	1/4	5/8	2-1/2	260216	\$10.62	305276	\$14.18
	1/4	3/4	2-1/2	133654	\$10.23	179751	\$13.80
2	5/16	3/4	2-1/2	251787	\$12.20	248922	\$17.52
;	5/16	13/16	2-1/2	162931	\$11.89	222651	\$17.21
2	3/8	7/8	2-1/2	251788	\$17.58	305278	\$22.89
	3/8	1	2-1/2	176885	\$16.03	220413	\$21.34
2	7/16	1	2-3/4	240051	\$24.55	305279	\$31.14
	7/16	1	2-3/4	305255	\$21.98	305280	\$28.56
	1/2	1	3	133655	\$26.37	206968	\$32.94
;	9/16	1-1/8	3-1/2	305256	\$35.96	262225	\$45.46

305257

136335

256538

305258

305259

4 Flute Regular Length Carbide End Mill Sets

The industry standard. Wear resistance and minimal deflection for excellent size control.						
For: Slotting, Production milling, Profiling On: Variety of Steels						
MICROGRAIN CARBIDE BRIGHT TIALN TIALN REG LENGTH 30° 237361						
Style	Range	Piece per Set	A.C.T. No.	FLYER Special		
BRIGHT	1/4", 5/16", 3/8", 1/2", 5/8", 3/4"	6	237361	\$173.26		
TiAIN Coated	3/16", 1/4", 5/16", 3/8", 1/2"	5	305282	\$95.14		

4 Flute Long Length Carbide End Mills

Long Length End Mills combine added flute and overall length for greater reach when deep slotting or milling. These end Mills have the capability to mill thicker material in one pass, eliminating the interrupted cut that may be present with regular length end Mills.







Inch

Cutting Dia.	Shank Dia.	Flute Length	Overall Length	Bright A.C.T. No.	FLYER Special	TiAIN A.C.T. No.	FLYER Special
1/8	1/8	3/4	2-1/4	295056	\$9.87	220241	\$12.24
3/16	3/16	3/4	2-1/4	166110	\$11.32	228790	\$13.47
1/4	1/4	1-1/8	3	159490	\$14.50	219521	\$19.24
5/16	5/16	1-1/8	3	305288	\$17.82	242969	\$21.21
3/8	3/8	1-1/8	3	293338	\$22.63	288745	\$29.70
7/16	7/16	2	4	305289	\$36.27	286904	\$45.49
1/2	1/2	2	4	166111	\$41.32	266792	\$50.64
5/8	5/8	2-1/4	5	291061	\$76.95	184143	\$93.31
3/4	3/4	2-1/4	5	262391	\$100.17	185158	\$119.36
1	1	2-1/4	5	166523	\$200.80	232537	\$238.95



3-1/2

4

4

4

4

TiN (Titanium Nitride) coating is applied to the working surfaces of the tool, reducing wear, lowering friction, and increasing performance. Improved web design enhances strength and rigidity. Ground wide flutes for improved chip removal.

1-1/4

1-3/8

1 - 1/2

1-1/2

1-1/2

Special Dormer point increases ease of penetration and improves hole size. Suitable for use in all material groups.













e for use in all material



Vise



6" Versatile Vise

- · High accuracy vise for single station CNC centres. Specially designed to prevent workpiece lift.
- · 2 operating positions for Vertical Machine Centres: Upright & Lay Down 1 operating posistion for Horizontal Machine Centres: Horizontal
- Bed height: 81 mm +0.012mm (3.189" +0.0005")
- · Material: FCD-60

Promo Code #: 500-844 A.C.T. No. 310861 Valued at: \$1,827.30 \$999.00



BUY THE VISE AND GET AN ASIMETO KIT FREE OF CHARGE!

FREE



0-1" Indicator / Mag Base Kit

Kit contains:

- 7602031 (Type III triple jointed magnetic base) (Reg. List \$121.90)
- 7402261 (0-1".001" AGD2 dial indicator) (Reg. List \$70.90) Regular List \$192.80

Model No.	Jaw Width	Jaw Height	Opening
500-844	6″	1.75″	6.5″



GS 6" Precision Milling Machine Vises

Vises are matched

- An integral key and large fasteners reduce deflection by 50%
- 4 jaw plate positions allow extra capacity with jaw plates in the outside position.
- The swivel base is graduated 360° in one degree increments
- Chip cover protects leadscrew from damage



Model No.	Jaw Width	Jaw Height	Opening
GS 890	6″	1.5″	8.9″

Rockwell Type Hardness Tester 640 Series ASIMETO

Features:

- For testing the hardness of various materials to determine the Rockwell hardness to scales A, B and C.
- Unit is designed with mechanical loads for precise hardness readings.
- Conform to the requirements of ASTM E18, ISO 6508-2 and GB/T 230.2 standards.

Model No.

301359

• Readings provided to a minimum resolution 0.5HR.

Standard Accessories:

- Diamond Cone Penetrator
- V-Notch Anvil
- Small Flat Anvil
- Large Flat Anvil
- Rockwell Standard (5 pcs)
- 1/16" Steel Ball Penetrator
- Instruction Manual



Range

20-88HRA, 20- 100HRB,

20-70HRC

A.C.T. No. 301359 Valued at: \$3,000.00 FOB A.C.T. Burnaby



Test Height

170mm



Throat Depth

135mm



SERVING WESTERN CANADA FOR 57 YEARS 100% CANADIAN OWNED

Test Force

588.4, 980.7, 1471N

(60, 100, 150 kgf)







A.C.T. EQUIPMENT SALES LTD. www.actequipment.com

Burnaby Branch

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